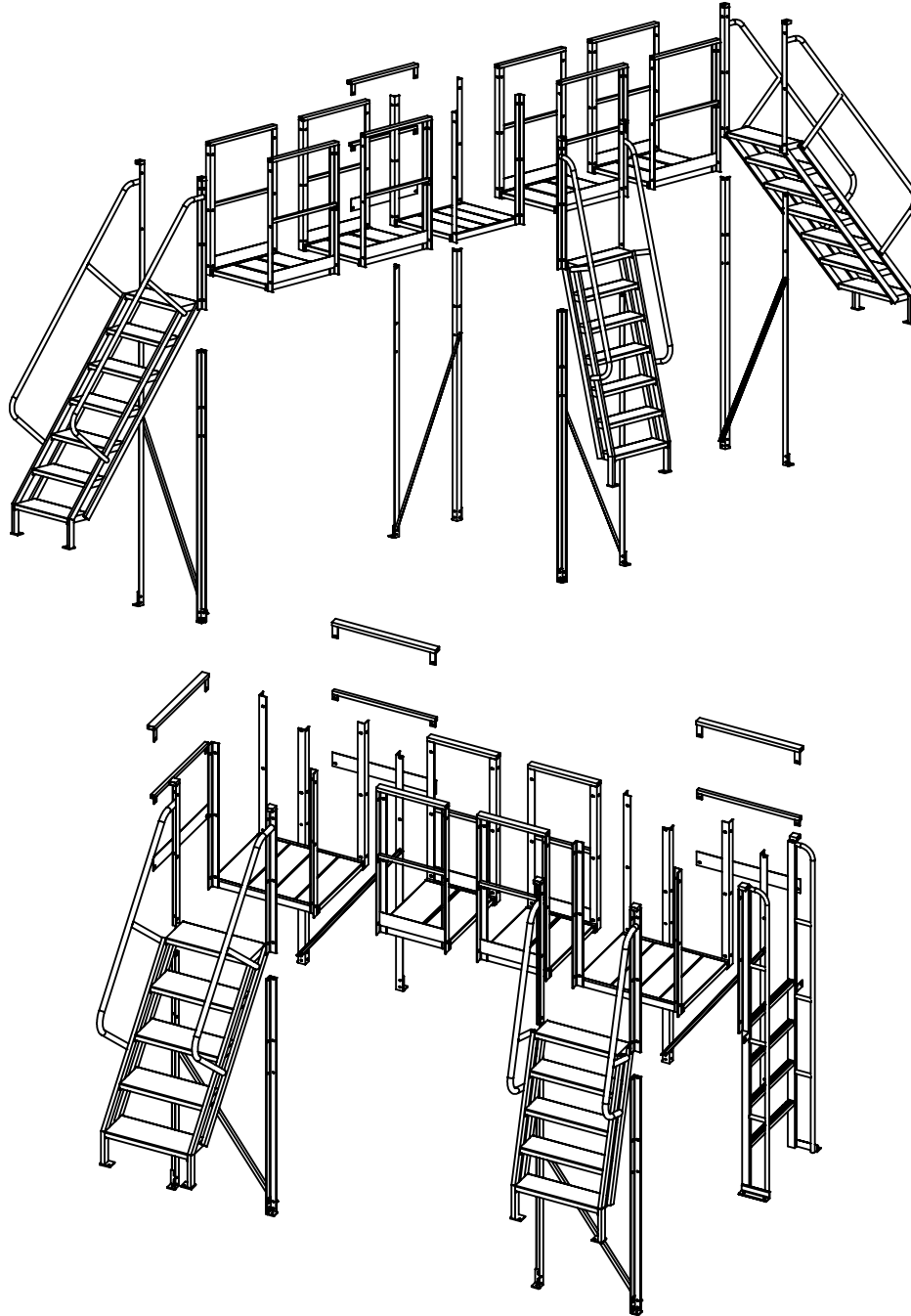


CROSSOVER SYSTEM ASSEMBLY GUIDELINES



Example configurations shown.
Many more configurations are possible.

*ASSEMBLY REQUIRES AT LEAST 4
PERSONS CAPABLE OF LIFTING 50 LB EACH.

- Read all of the assembly instructions for each individual component prior to beginning the installation.
- Plan your crossover system carefully to not create a span greater than 90". Any span greater than 90" requires the use of a leg kit. Install the leg kit so as to reduce the span to 90" or less.
- Arrange all crossover bridges and turn platforms on the floor to check measurements before installing.
- Turn platforms may be rotated in any orientation required for your system.
- A properly installed crossover system has a capacity of 1000 lb. Do not exceed this capacity.
- Grade 8 fasteners are supplied with each component. Do not replace fasteners with any grade other than grade 8.
- There are many options of possible crossover configurations. Your specific configuration may not be depicted in the assembly instructions but the assembly will follow the same steps.
- Material handling equipment may be required for installation. Typically crossover bridge and turn platform sections can be assembled on the ground and raised together to allow ladders and legs to be installed. Secure any and all parts to any lifting device used prior to lifting.
- Fasten all components with foot plates to the floor using an anchor bolt appropriate for the floor type. All foot plates of all components are required to be fastened to the floor.
- Inspect crossover for loose bolts, missing parts, and damage on a regular basis.
- If any component becomes damaged or is missing, remove crossover from service until appropriate corrections are made.

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PERSONS CAPABLE OF LIFTING 50 LB EACH.