



Assembly

1. Place the stringer assembly on a firm working surface. (Note back vertical tubing is already attached to the stringer). First attach a BOTTOM LEG to the inside of the STRINGER in the upper hole (see Figure 1)
2. After BOTTOM LEG is attached to stringer, attach BACK VERTICAL and BOTTOM BRACE to the BOTTOM LEG on the other end (See Figure 2). The BOTTOM BRACE is on the outside, with the BOTTOM LEG between the BOTTOM BRACE and BACK VERTICAL. Repeat for both sides.
3. Attach the guardrail to the stringer (See Figure 3)
4. Attach the handrail to the guardrail using the 1-1/2 long bolts hand tighten the bolts and nuts to the handrail in the top and middle hole on the outside of the guardrail. At the other end of the handrail, sandwich the stringer tube between the handrail and the outside of the handrail clamp on the inside (See Figure 4)

5. Attach the WHEEL to the stringer. Place the bolt into the bottom hole on the stringer, just below where the BOTTOM LEG was bolted. Slide two washers in between the wheel and the stringer tube on the outside of the tube then slide the wheel onto the bolt. Tighten the nut to the outside of the wheel (See Figure 1 & 2)
6. Repeat for both sides of the stringer assembly and hand tighten all nuts.
7. Flip the ladder assembly upright and square ladder then tighten all nuts with a wrench.
8. When installing the crutch tips, ensure that a washer is inside the tip, and then slide the crutch tips over the ends of the round tube. (See Figure 1)
9. Press the plastic plugs into the ends of the tube on the top step.