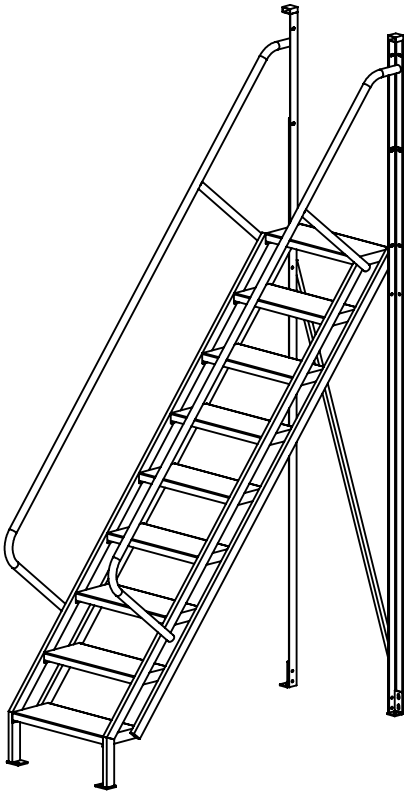
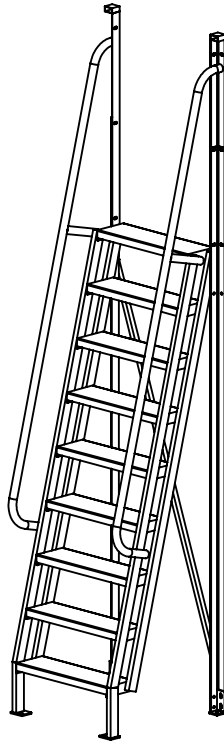


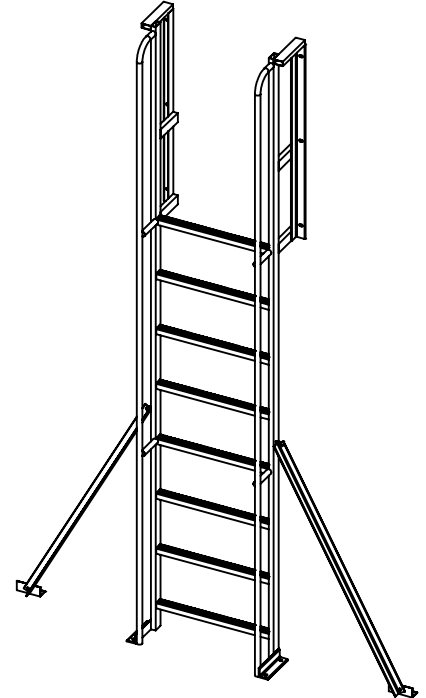
Crossover Ladder Assembly Instructions



50° LADDER
*INCLUDES LEG KIT



75° LADDER
*INCLUDES LEG KIT

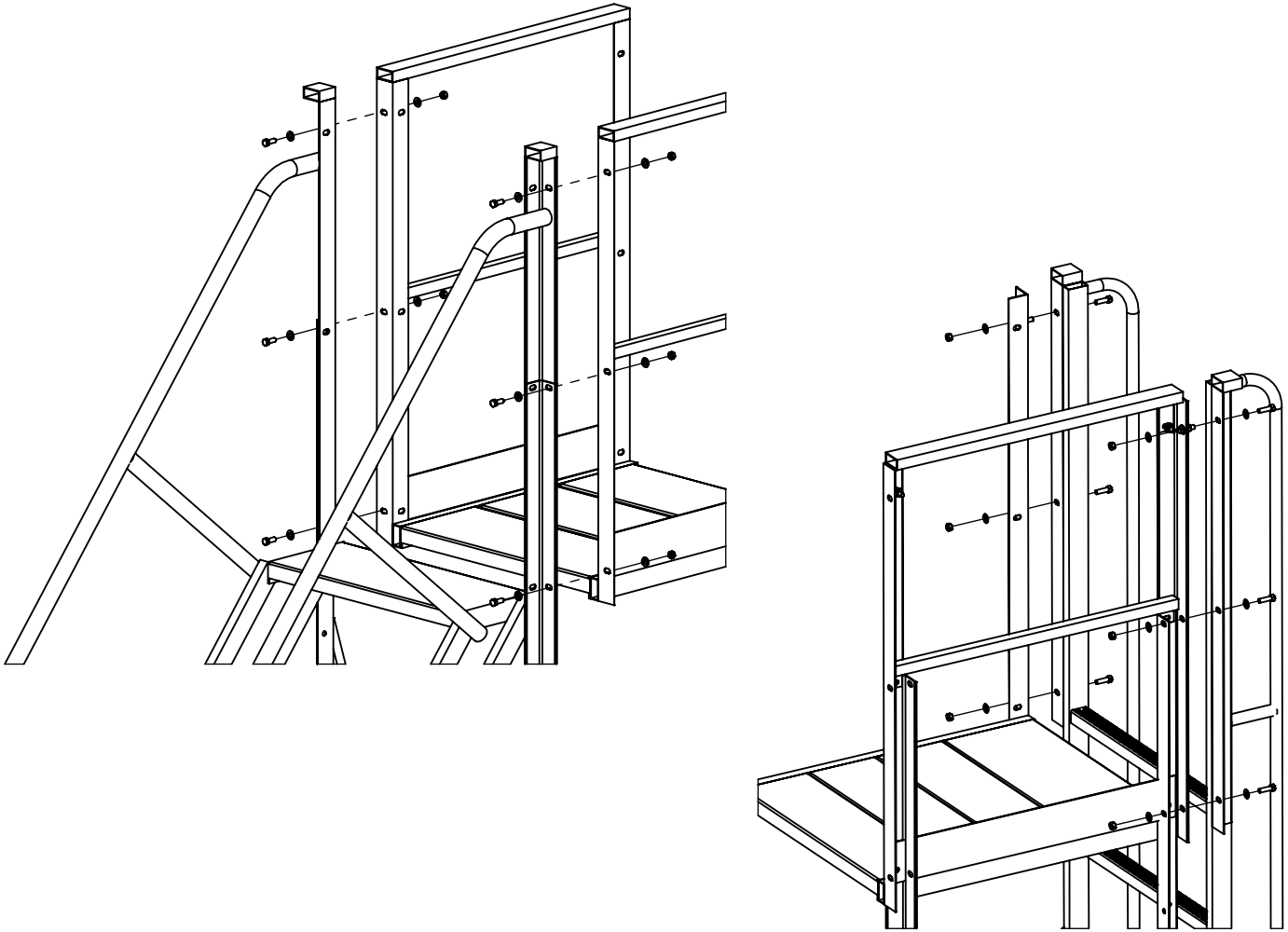


90° LADDER

1. Inspect all pieces for damage upon delivery. Inspect delivery for missing parts. Report damages and missing parts to your U-Design vendor.
2. If installing a 90° ladder, skip to step 3. 50° & 75° ladders require the use of a leg kit. Install leg kit as per leg kit assembly instructions.

*ASSEMBLY REQUIRES AT LEAST 4
PERSONS CAPABLE OF LIFTING 50 LB EACH.

DO NOT USE THIS PRODUCT UNTIL ALL ASSEMBLY STEPS HAVE BEEN COMPLETED FOR ALL UNITS IN THE CROSSOVER SYSTEM AND THE GUIDELINES FOR CROSSOVER SYSTEM ASSEMBLY ARE FOLLOWED. SEVERE INJURY WILL OCCUR IF ALL STEPS ARE NOT CAREFULLY FOLLOWED.



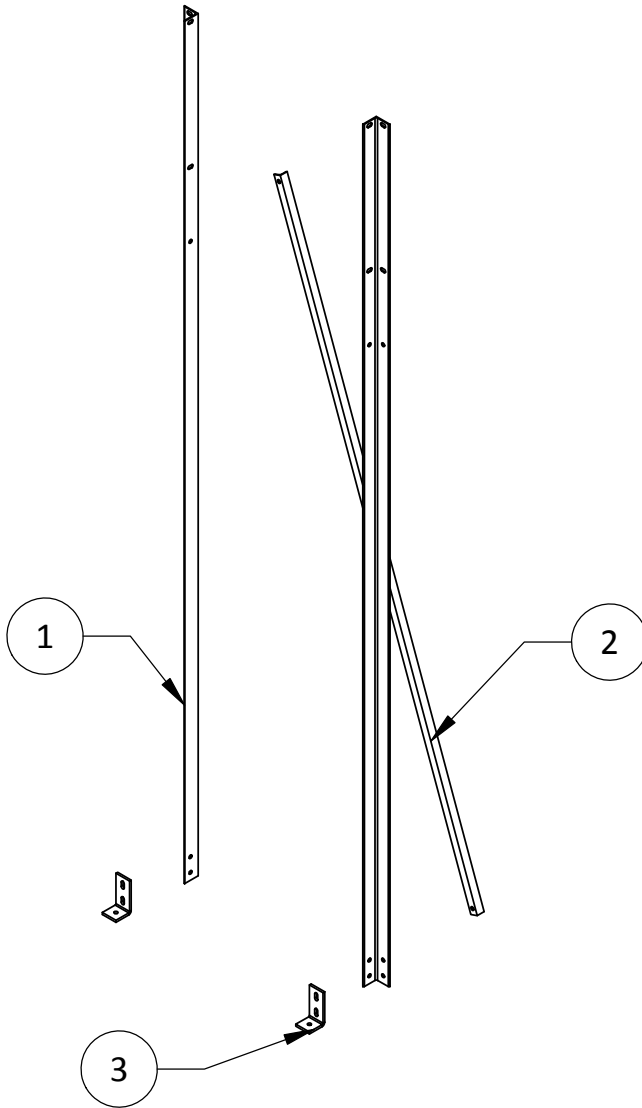
3. Fasten the ladder to the adjacent part as shown using (6) 3/8" bolts and nuts and (12) washers (included). Do not face threaded end of the bolt toward the traveled side of the ladder or platform. Do not fully tighten fasteners until all steps are completed.

Securely bolt Feet to floor using a fastener and fastening method appropriate for the type of flooring (not included).

ENSURE ALL FASTERS ARE SECURELY TIGHTENED BEFORE USE.

*ASSEMBLY REQUIRES AT LEAST 4 PERSONS CAPABLE OF LIFTING 50 LB EACH.

Leg Kit Assembly Instructions

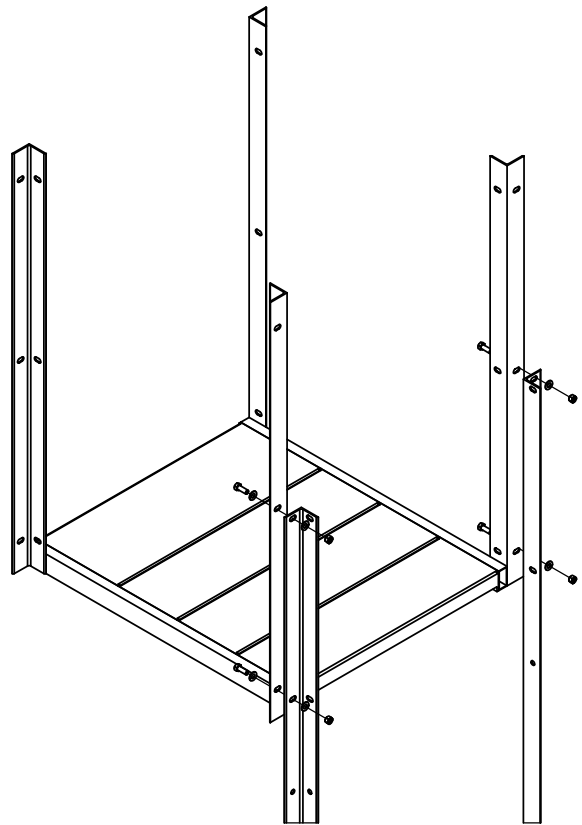
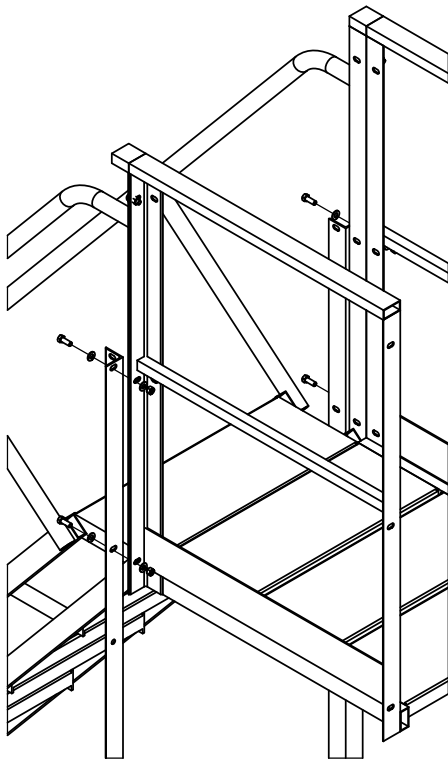


ITEM NO.	QTY	DESCRIPTION
1	2	VERTICAL LEG
2	1	DIAGONAL BRACE
3	2	FOOT
4	1	FASTENER PACK

Inspect all pieces for damage upon delivery. Inspect delivery for missing parts. Report damages and missing parts to your U-Design vendor.

*ASSEMBLY REQUIRES AT LEAST 4
PERSONS CAPABLE OF LIFTING 50 LB EACH.

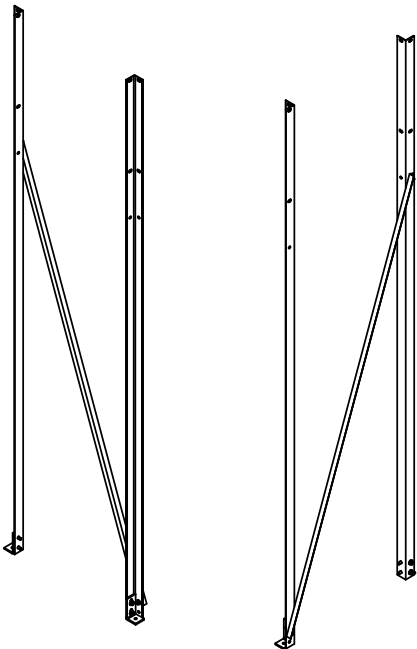
2.



DO NOT USE THIS PRODUCT UNTIL ALL ASSEMBLY STEPS HAVE BEEN COMPLETED FOR ALL UNITS IN THE CROSSOVER SYSTEM AND THE GUIDELINES FOR CROSSOVER SYSTEM ASSEMBLY ARE FOLLOWED. SEVERE INJURY WILL OCCUR IF ALL STEPS ARE NOT CAREFULLY FOLLOWED.

Fasten the (2) Vertical Legs to ladder or platform as shown using (4) 3/8" bolts and nuts, and (8) washers (included). Do not face threaded end of the bolt toward the traveled side of the ladder or platform. Do not fully tighten fasteners until all steps are completed.

3.



Fasten Feet and Diagonal Brace to Vertical Legs as shown using (6) 3/8" bolts and nuts, and (12) washers (included). Feet may be turned to accommodate alternative configurations. (**Note:** 3 and 4 step leg kits do not come with a diagonal brace)

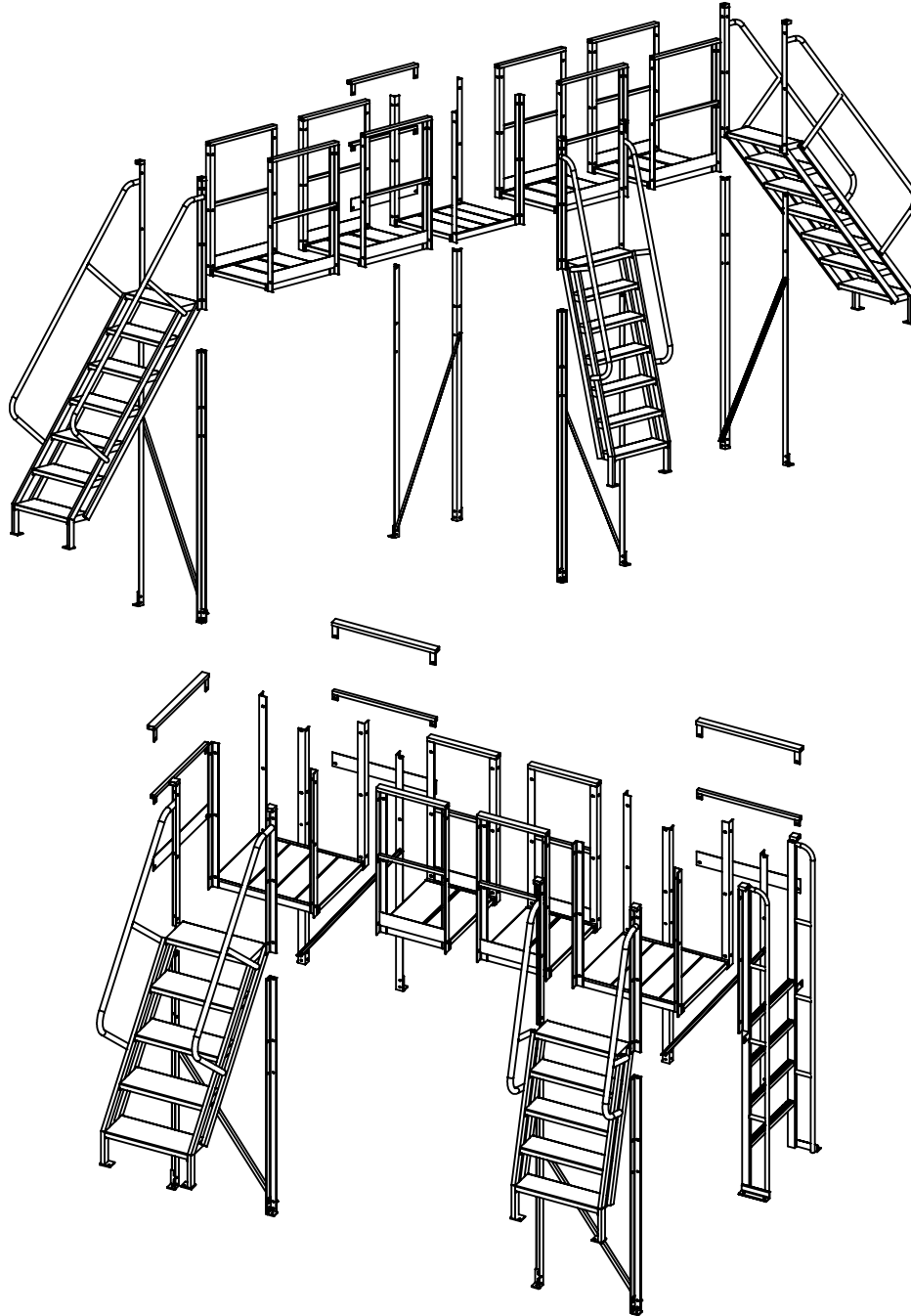
Securely bolt Feet to floor using a fastener and fastening method appropriate for the type of flooring (not included).

Tighten all fasteners.

ENSURE ALL FASTERS ARE SECURELY TIGHTENED BEFORE USE.

*ASSEMBLY REQUIRES AT LEAST 4 PERSONS CAPABLE OF LIFTING 50 LB EACH.

CROSSOVER SYSTEM ASSEMBLY GUIDELINES



Example configurations shown.
Many more configurations are possible.

*ASSEMBLY REQUIRES AT LEAST 4
PERSONS CAPABLE OF LIFTING 50 LB EACH.

- Read all of the assembly instructions for each individual component prior to beginning the installation.
- Plan your crossover system carefully to not create a span greater than 90". Any span greater than 90" requires the use of a leg kit. Install the leg kit so as to reduce the span to 90" or less.
- Arrange all crossover bridges and turn platforms on the floor to check measurements before installing.
- Turn platforms may be rotated in any orientation required for your system.
- A properly installed crossover system has a capacity of 1000 lb. Do not exceed this capacity.
- Grade 8 fasteners are supplied with each component. Do not replace fasteners with any grade other than grade 8.
- There are many options of possible crossover configurations. Your specific configuration may not be depicted in the assembly instructions but the assembly will follow the same steps.
- Material handling equipment may be required for installation. Typically crossover bridge and turn platform sections can be assembled on the ground and raised together to allow ladders and legs to be installed. Secure any and all parts to any lifting device used prior to lifting.
- Fasten all components with foot plates to the floor using an anchor bolt appropriate for the floor type. All foot plates of all components are required to be fastened to the floor.
- Inspect crossover for loose bolts, missing parts, and damage on a regular basis.
- If any component becomes damaged or is missing, remove crossover from service until appropriate corrections are made.

*ASSEMBLY REQUIRES AT LEAST 4
PERSONS CAPABLE OF LIFTING 50 LB EACH.

OPERATING AND MAINTENANCE INSTRUCTIONS

(Read the entire sheet carefully and retain for future reference)

LADDER INSPECTION

- Upon receipt, inspect each unit immediately for damage incurred during shipping. If damage has occurred, sign for ladder as DAMAGED, contact the freight carrier and the manufacturer immediately. **DO NOT USE LADDER.**
- Inspect all ladders prior to each use, any ladders damaged or weakened from any cause **SHALL NOT BE USED** until repaired or replaced. Ladders damaged or worn beyond repair shall be destroyed. **NEVER** climb a damaged ladder.
- If assembly is required ensure all bracing is properly fitted.
- Ensure that all rubber tips are installed on all legs. Replace all tips that are worn.
- Check brake mechanism. All legs must rest firmly on the floor before climbing.
- Ensure all fasteners are properly tightened.
- Missing or worn labels must be replaced, please contact the manufacturer.

LADDER USE

- All employees shall be instructed by employer in the proper use of the unit, and shall read the operating instructions before being allowed to use any unit.
- Employees must read and obey all instruction labels attached to the unit.
- Units must not be loaded beyond the weight marked on the label.
- The user shall face the ladder and use the handrail when ascending or descending. Overreaching while on a unit could cause instability and result in a fall.
- Additional height shall not be gained by the addition of any type of extension or object being placed on the unit.
- Do not stand on railing or top guardrail. The user shall not ascend farther than the top step.
- Foreign material such as grease shall be removed from shoes prior to ascent of a unit.
- Access to or egress from any step or platform from any other elevated surface shall be prohibited unless the unit has been positively secured against any movement.
- **DO NOT USE** ladder when occupied.
- **DO NOT USE** near open electrical circuits, contact with an energized circuit or conductor will cause an electrical shock.
- **DO NOT USE** in front of a door unless the door is secured in an open position, locked or guarded.
- **DO NOT USE** on an uneven or sloping surface, units are to be used on a flat level surface.
- **DO NOT USE** if you tire easily, are subject to fainting spells, use medicine, alcohol, or are physically handicapped.